



**Continental Disc®
Corporation**

Preparation and Installation of the CAL-VAC® Sanitary Fitting Rupture Disc / CAL-VAC Sanitary Fitting Holder Assembly

WARNING

USER SHOULD READ AND THOROUGHLY UNDERSTAND THESE INSTRUCTIONS BEFORE INSTALLING RUPTURE DISC. THESE INSTRUCTIONS DO NOT PURPORT TO ADDRESS ALL OF THE SAFETY FACTORS ASSOCIATED WITH THE RUPTURE DISC'S USE IN SERVICE. IT IS THE RESPONSIBILITY OF THE USER TO ESTABLISH APPROPRIATE SAFETY, HEALTH, AND TRAINING MEASURES FOR THEIR PERSONNEL INSTALLING, SERVICING, OR WORKING IN AN AREA WHERE RUPTURE DISC ASSEMBLIES ARE IN USE. SERVICE AND/OR MAINTENANCE ON OR AROUND THE RUPTURE DISC DEVICE MUST NOT BE PERFORMED WHILE THE DEVICE IS SUBJECTED TO OPERATING PRESSURES AND/OR TEMPERATURES.

IT IS THE USER'S SOLE RESPONSIBILITY FOR DESIGN AND PLACEMENT OF RUPTURE DISCS WITHIN THEIR FACILITY AND UPON THE EQUIPMENT UPON WHICH THE RUPTURE DISC OF USER'S SELECTION IS TO BE LOCATED. IT IS USER'S SOLE RESPONSIBILITY FOR THE DESIGN OF ADEQUATE VENTING AND INSTALLATION OF ADEQUATE VENT PIPING OR DIRECTIONAL FLOW AFTER RUPTURE OCCURS WITH THE RUPTURE DISC AS INTENDED. WHEN SIZE IS SPECIFIED, CONTINENTAL DISC CORPORATION ASSUMES THAT ADEQUATE PROVISIONS HAVE BEEN MADE BY PURCHASER FOR PROPER VENTING OF A SYSTEM TO RELIEVE THE SPECIFIC PRESSURE. LOCATE RUPTURE DISC WHERE PEOPLE OR PROPERTY WILL NOT BE EXPOSED TO THE SYSTEM DISCHARGE IN CASE OF RUPTURE. VENT TOXIC OR FLAMMABLE FUMES OR LIQUIDS TO A SAFE LOCATION TO PREVENT PERSONAL INJURY OR PROPERTY DAMAGE.

IT IS THE USER'S SOLE RESPONSIBILITY TO SPECIFY THE BURST PRESSURE RATING OF A RUPTURE DISC AT A COINCIDENT TEMPERATURE AT WHICH THE RUPTURE DISC IS TO BE USED. A RUPTURE DISC IS A TEMPERATURE SENSITIVE DEVICE. THE BURST PRESSURE OF THE RUPTURE DISC IS DIRECTLY AFFECTED BY ITS EXPOSURE TO THE COINCIDENT TEMPERATURE. GENERALLY, AS THE TEMPERATURE AT THE RUPTURE DISC INCREASES, THE BURST PRESSURE DECREASES; INVERSELY, AS THE TEMPERATURE AT THE RUPTURE DISC DECREASES, THE BURST PRESSURE MAY INCREASE. FAILURE TO PROPERLY UTILIZE A RUPTURE DISC AT THE SPECIFIED COINCIDENT TEMPERATURE COULD CAUSE PREMATURE FAILURE OR OVERPRESSURIZATION OF A SYSTEM.

THE INSTANTANEOUS RELEASE OF PRESSURE FROM THE RUPTURE DISC CAN CREATE VIOLENT NOISES DUE TO THE DISCHARGE AT SONIC VELOCITY. IT IS THE USER'S SOLE RESPONSIBILITY TO PROTECT AGAINST HEARING DAMAGE TO ANY BYSTANDERS.

RUPTURE DISCS AND TAGS ARE MADE OF METAL FOILS OF VARYING THICKNESS. THE METAL EDGES MAY BE SHARP. PERSONNEL INSTALLING OR EXAMINING THE RUPTURE DISCS SHOULD PROTECT AGAINST CUTS OR INJURY WHEN HANDLING THE RUPTURE DISC. DO NOT LIFT A RUPTURE DISC BY ITS ATTACHED TAG.

PARTICLES MAY BE DISCHARGED WHEN THE RUPTURE DISC RUPTURES. THESE PARTICLES MAY BE PART OF THE RUPTURE DISC ITSELF, OR OTHER ENVIRONMENTAL MATTER IN THE SYSTEM. IT IS THE USER'S SOLE RESPONSIBILITY TO ASSURE THAT THESE PARTICLES ARE DIRECTED TO A SAFE AREA TO PREVENT PERSONAL INJURY OR PROPERTY DAMAGE.

THERE IS NO GUARANTEE OF RUPTURE DISC LIFE. SUCH LIFE SPAN IS AFFECTED BY CORROSION, CREEP AND FATIGUE, AND PHYSICAL DAMAGE. THESE CONDITIONS WILL DERATE THE RUPTURE DISC TO A LOWER SET PRESSURE. THE CUSTOMER AND/OR USER SHOULD BE PREPARED TO HANDLE PREMATURE FAILURE OF THE RUPTURE DISC. THE MEDIA OR OTHER ENVIRONMENTAL CONDITIONS SHOULD NOT ALLOW ANY BUILDUP OR SOLIDIFICATION OF MEDIA TO OCCUR ON A RUPTURE DISC. THIS MAY INCREASE THE PRESSURE SETTING OF THE RUPTURE DISC.

CUSTOMER AND/OR ITS INSTALLER SHALL BE SOLELY RESPONSIBLE FOR THE PROPER INSTALLATION OF SELLER'S HOLDERS AND RUPTURE DISCS INTO A SYSTEM. CUSTOMER AND/OR ITS INSTALLER SHALL BE SOLELY RESPONSIBLE FOR IMPROPER INSTALLATION AND PHYSICAL DAMAGE RESULTING THEREFROM, INCLUDING BUT NOT LIMITED TO, DAMAGE RESULTING FROM LEAKAGE, IMPROPER TORQUING OR SEATING OF A RUPTURE DISC OR FAILURE TO FOLLOW INSTALLATION INSTRUCTIONS WHERE PROVIDED.

RUPTURE DISCS ARE PRECISION SAFETY DEVICES AND MUST BE INSTALLED PROPERLY. RUPTURE DISCS MUST BE INSTALLED BY TRAINED, KNOWLEDGEABLE INSTALLERS AND ONLY WITHIN ENVIRONMENTS SUITABLE AND APPROPRIATE FOR A RUPTURE DISC. CARE MUST BE USED IN A FACILITY'S DESIGN TO PROTECT BOTH THE RUPTURE DISC FROM INADVERTENT DAMAGE WHICH COULD CAUSE ITS PREMATURE RELEASE AND TO PROTECT INDIVIDUALS EXPOSED TO HAZARDS CREATED BY SUCH SUDDEN RELEASE.

PROPER INSTALLATION OF A RUPTURE DISC IS CRITICAL TO PERFORMANCE AND TO SAFETY. FAILURE TO PROVIDE PROPER SEATING OF A RUPTURE DISC MAY AFFECT RUPTURE DISC PERFORMANCE, BURST PRESSURE ACCURACY AND MAY RESULT IN ITS PREMATURE FAILURE.

I. Safety Precautions Before Installation

1. The knifeblades are razor sharp. Care must be taken during handling to prevent serious bodily injury. The knifeblades must be free of corrosion, nicks, or bent points to ensure proper performance. If any of these conditions exist, the rating of the rupture disc will increase beyond the original rupture pressure rating.
2. The CAL-VAC (SF) rupture disc is a precision instrument and must be handled with extreme care. Rupture discs should be installed only by qualified personnel familiar with rupture discs and proper piping practices.
3. Do not install rupture disc if there is any damage in the dome area. A damaged rupture disc is any rupture disc with visible nicks or dents in the dome.

II. Preparation of Holders for Installation

New Installation

1. Disassemble the clamp and carefully remove the shipping protector from the knifeblades.
2. Clean all foreign material from the rupture disc sealing area of both the holder inlet and outlet and from the knifeblades.
3. Examine the knifeblades for damage.

Replacement Installation

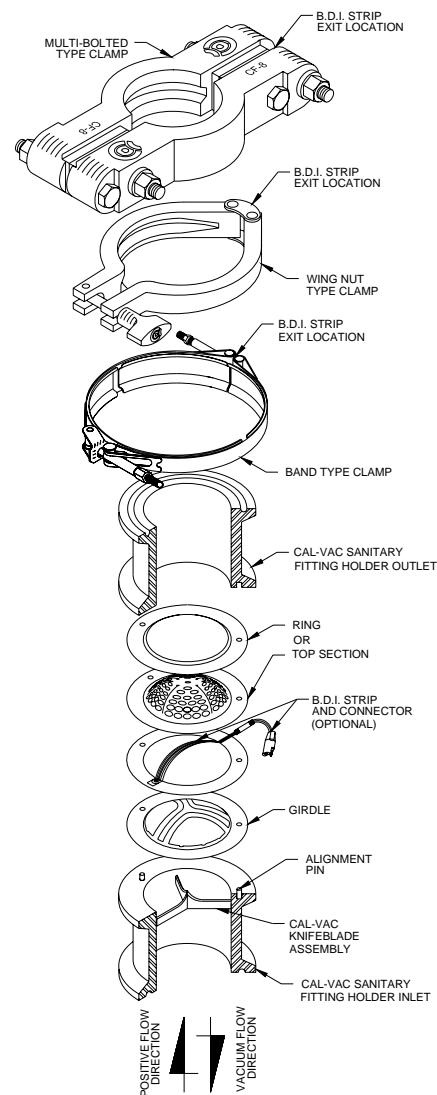
1. If the Burst Disc Indicator (B.D.I.[®]) Alarm System is used, disconnect the alarm strip from the monitor by unplugging the B.D.I. connector from the lead wire connector.
2. Remove the holder from the system and place on a flat surface with the knifeblades pointing up.
3. Disassemble the holder by loosening the sanitary fitting clamp. Lift the holder outlet up and set aside; then remove the burst rupture disc components.
4. Clean the rupture disc sealing area of both the holder inlet and outlet. These surfaces must be completely clean and free of all rust, corrosion, and foreign material to ensure a proper seal. Use of solvents, steel wool, or fine emery cloth is permissible. Do not re-machine. Do not use scraper or abrasives.
5. Inspect the rupture disc sealing area for nicks, scratches, or pitting. If any of these conditions are present, consult the factory for repair.
6. **EXAMINE THE KNIFEBLADE CONDITION. BLADE EDGES AND POINTS MUST BE SHARP TO ENSURE PROPER RUPTURE DISC FUNCTION. DO NOT INSTALL RUPTURE DISC IF BLADE EDGES OR POINTS ARE DAMAGED OR CORRODED. IF BLADES ARE IN NEED OF SHARPENING OR REPLACEMENT, THIS MUST BE PERFORMED AT THE FACTORY.**
7. Remove any adhered gasket material from previous installation.

III. Assembly of the Rupture Disc and Holder (See Figure A)

Component parts of the CAL-VAC Sanitary Fitting Assembly are illustrated in the proper installation sequence.

1. Carefully remove and discard any shipping protectors furnished with rupture discs or holder. **DO NOT INSTALL A SHIPPING PROTECTOR IN A HOLDER ASSEMBLY.**
2. Place the holder inlet on a flat surface with the knifeblades pointing up.
3. Position all separate rupture disc components on the alignment pins with the dome side up in the sequence shown. When installing a factory assembled rupture disc, the entire unit is placed on the alignment pins dome side up. Do not separate or rearrange component parts. If replacing a top section, seal assembly, or vacuum girdle with "Spare Parts", remove and disassemble the original rupture disc. Remove and discard the component being replaced. Reassemble the rupture disc and "Spare Part" on the holder alignment pins in the sequence shown in Figure A.
4. If the B.D.I. Alarm System is used, visually inspect the adhesion of the strip to the Teflon[®] seal and the electrical circuit. If the strip has become detached or the circuit has been broken, **DO NOT INSTALL THE RUPTURE DISC.** Ensure that the B.D.I. connector tail extends straight and flat across the holder seat.
5. Align and lower the holder outlet carefully onto the alignment pins, ensuring that the rupture disc is not damaged.

Figure 'A'

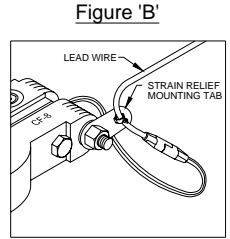


- If the B.D.I. Alarm System is used, install the sanitary fitting clamp with the B.D.I. strip extending through the appropriate side of the clamp as shown in Figure A.

NOTE: IF THE B.D.I. STRIP IS NOT PROPERLY ORIENTED TO THE CLAMP AS SHOWN IN FIGURE A, THE STRIP MAY BE DAMAGED.

*Teflon is a registered trademark of E.I. du Pont de Nemours and Company used under license.

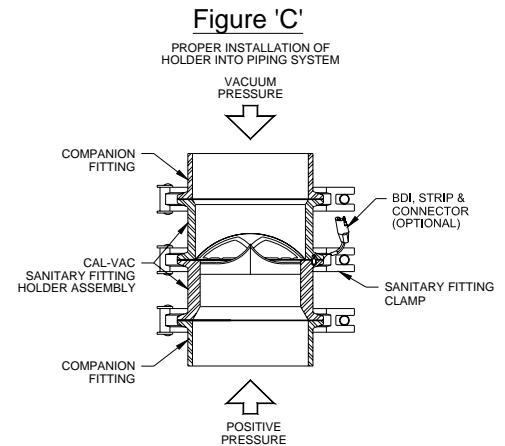
- If the B.D.I. Alarm System is used, installation of the strain relief mounting tab is necessary.
 - Before tightening the clamp, install the strain relief mounting tab.
 - Slide the mounting tab over the clamp stud as shown in Figure B, then torque as necessary.
 - Insert the lead wire into the standoff clip.
- Fasten the complete assembly together by tightening the clamp nut(s). There are three types of clamps that can be used: multi-bolted, wing nut, or band type.
- If the multi bolted clamp is used, torque the clamp to 20 Ft•Lbs / (27 N•m).
- If the wing nut clamp is used, torque the clamp to 25 In•Lbs / (2.8 N•m) using a 1-5/16" hex socket.
- If the band clamp is used, use the chart to right for torque requirements.
- If the B.D.I. Alarm System is used, plug the B.D.I. connector into the lead wire connector using a slight twisting action.



Clamp Size:	4"	6" thru 12"
Torque:	100 In•Lbs (11 N•m)	20 Ft•Lbs (27 N•m)

IV. Installation of the CAL-VAC Sanitary Fitting Assembly Into the System (See Figure C)

- Before placing the assembly into the system, ensure that the companion fitting gasket surfaces are clean and free of all rust, corrosion, and foreign material.
- Place the customer-supplied sealing gaskets between the outlet side of the holder and its companion fitting and the inlet side of the holder and its respective companion fitting.
- Insert the CAL-VAC Sanitary Fitting assembly into the system. Ensure that the flow arrows on the nameplate are pointing in the proper vent direction - positive pressure relief and vacuum pressure relief.
- Replace clamping and tighten to clamp manufacturer's specifications.



V. Preventative Maintenance

- Risk assessment and an annual rupture disc replacement are recommended. Rupture disc service life is determined by system operating conditions. The effects of severe pressure/vacuum cycles, corrosion, temperature variations, or other adverse conditions must be evaluated by the user through actual service experience to determine optimal service life.
- IF THE RUPTURE DISC IS NOT REPLACED PERIODICALLY WHEN EXPOSED TO THESE CONDITIONS, PREMATURE FAILURE OF THE RUPTURE DISC MAY OCCUR, THEREBY DISCHARGING THE PROCESS MEDIA.**
- To avoid extended downtime, maintain three spare rupture discs in stock at all times for each holder in use. The number of spares required ultimately will be determined by service conditions.

VI. Customer Service

If you wish to discuss your application, installation, or maintenance, please contact the Customer Service Department at one of the addresses shown on the last page of these instructions.


CAL-VAC Rupture Disc incorporates: U.S. Patent No.'s 3,445,032, 4,079,854, 4,119,236, and 4,580,691; Canada Patent No.'s 1081082, and 1081083; U.K. Patent No. 1525368; France Patent No. 77-09844; Germany Patent No.'s 27 06 723 and 27 60 019; Japan Patent No. 1327893.

Burst Disc Indicator (B.D.I.) Alarm System incorporates U.S. patent no. Re. 34,308 and 4,408,194; Australia patent no. 539415; Germany patent no. 3174227.0; Belgium, France and United Kingdom patent no. EP 0 033 867; Canada patent no. 1199990; Japan patent no. 2032464.

B.D.I. ALARM SYSTEM OPERATING LIMITS

TEMPERATURE: -40° F to + 400° F MAX CURRENT: 50 Milli Amps
 (-40° C to + 204° C) MAX VOLTAGE: 24 VDC RMS

BURST DISC INDICATOR (B.D.I.®): Sizes 25mm through 900mm (1 inch through 36 inches)

- Mark  II 2 G D EEx ia IIC
 (Tamb = -40° C to +204° C)

EC Type Examination Certificate: ITSO3ATEX 21357U

FULFILL THE REQUIREMENTS OF DIRECTIVE 94/9 EC (ATEX) FOR: COMPONENTS of equipment and protective systems intended for use in potentially explosive atmospheres.

APPLIED HARMONIZED STANDARD: EN 50 014: 1997 + Amds 1 & 2 General Requirements
EN 50 020: 2002, Intrinsic Safety

ADDITIONAL INFORMATION: Conformity assessment performed by Notified Body no. 0359,
ITS Testing and Certification Limited, Leatherhead, Surry, UK.



**Continental Disc
Corporation**

Performance Under Pressure®



Certified Quality System
First Certified In 1992



ASME Code Symbol Stamp
If stamped, this product is built in accordance with the requirements of the ASME Boiler and Pressure Vessel Code, Section VIII, Division 1.

China Manufacture License
Products are in full compliance with the provisions of the People's Republic of China Import Regulations for Boiler and Pressure Vessel safety devices.



3A Sanitary Standards Stamp
If stamped, this product is in full compliance with the 3A standards, Serial #60-00, of the International Association of Milk, Food, and Environmental Sanitarians, Inc.



**European Union CE Mark
Type Approval Stamp**
If stamped, this product is certified to conform to the essential requirements of the Pressure Equipment Directive.

Continental Disc Corporation has representatives located throughout the world.
Contact the C.D.C. office nearest you for the authorized representative in your area.

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